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FRICITION COATING GRIT & APPLICATION CHART

FC1-SINGLE GRIT	FC2- DUAL GRIT	FC3- SPLIT GRIT	RUBBER & POLYURETHANE (SHORE A DUROMETER)
37 SERIES	80/37	80/37/80	SOFT DUROMETER < 40
40 SERIES	80/40	80/40/80	SOFT DUROMETER < 50
50 SERIES	100/50	100/50/100	MEDIUM TO HARD 40 TO 80 (GENERAL PURPOSE)
60 SERIES	100/60	100/60/100	MEDIUM TO HARD 50 TO 80
70 SERIES	125/70	125/70/125	MEDIUM TO HARD 60 TO 90
80 SERIES	125/80	125/80/125	ROUGH & FINISH GRINDING 70 +
90 SERIES	125/90	125/90/125	ROUGH & FINISH GRINDING 70 +
100 SERIES	N/A	N/A	ROUGH & FINISH GRINDING 80 +
125 SERIES	125/90	125/100/125	ROUGH & FINISH GRINDING 80 +

NOTE! DUE TO VARIATIONS IN MATERIALS, SURFACE FINISH REQUIREMENTS & GRINDING EQUIPMENT CAPABILITY - CONSULT OUR TECHNICAL SUPPORT DEPARTMENT TO DISCUSS THE BEST WHEEL STYLE AND GRIT TO SUIT YOUR INDIVIDUAL GRINDING REQUIREMENTS.

GRIT CROSS REFERENCE GUIDE

FRICITION COATING	STEEL SHOT GRIT	CRUSHED CARBIDE	DIAMOND GRIT
37 SERIES	SSG 110	150	120
40 SERIES	SSG 170/200	150	100
50 SERIES	SSG 230	80	80
60 SERIES	SSG 330	60	70
70 SERIES	SSG 390	46	60
80 SERIES	SSG 460	46	50
90 SERIES	SSG 550	24	40
100 SERIES	N/A	N/A	20
125 SERIES	N/A	N/A	N/A

FRICITION COATING APPLICATION FORM

ROLLER INFORMATION				
MATERIAL	RUBBER	POLYURETHANE	OTHER	DUROMETER
PRINTING ROLL	<input type="checkbox"/>	<input type="checkbox"/>		
INDUSTRIAL ROLL	<input type="checkbox"/>	<input type="checkbox"/>		
GRINDER INFORMATION				
GRINDER	MANUFACTURE / BRAND	HORSE POWER	MAX. RPM	VARIABLE SPEED Y/N
TOOLPOST				<input type="checkbox"/> YES <input type="checkbox"/> NO
MEDIUM SPEED				<input type="checkbox"/> YES <input type="checkbox"/> NO
HIGH SPEED				<input type="checkbox"/> YES <input type="checkbox"/> NO